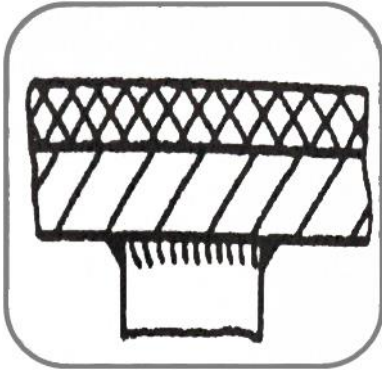
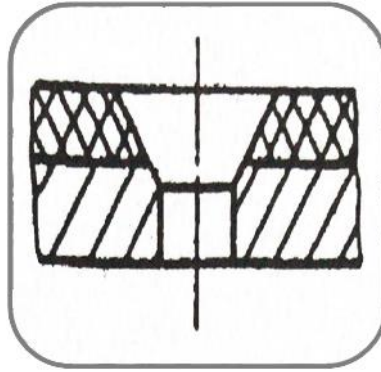


VI. Product Processing Technology



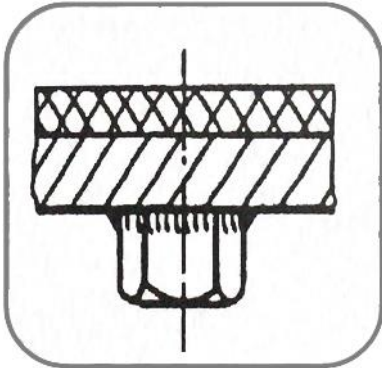
1. Weld on the base material



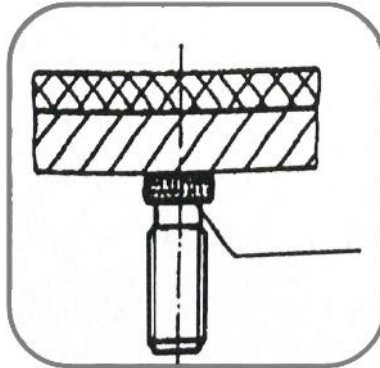
2. Embed a fixing hole by electro etching method



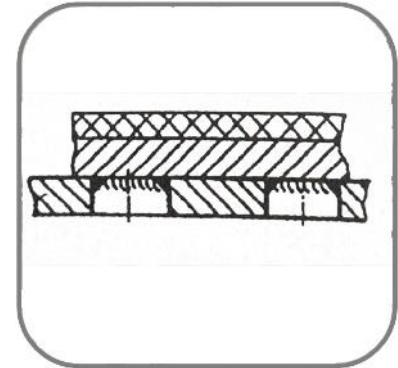
3. Embed a hole by plasma cutting, and weld in a counter sink annular ring



4. Weld the internal thread nut into the base material



5. Weld the column bolt



6. Weld through the holes