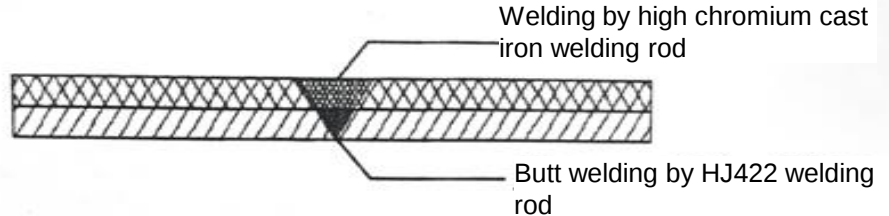
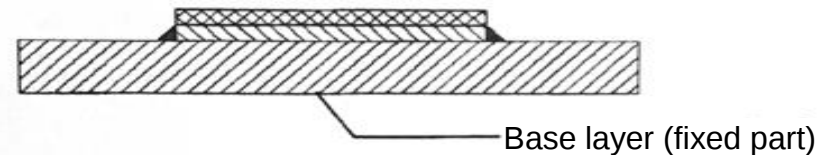


VIII. Welding Process Solution

Butt welding of the composite wear-resistant steel plate: adopt V-groove. Connect the base plate with HJ422 welding rod and then connect the wear resistant layer with high chromium cast iron welding rod. Grind and level the weld seam after welding. Refer to the figure on the right:



Base layer welding of the composite wear-resistant steel plate: weld the base plate with the base layer with J422 and similar welding rod and then use high chromium cast iron wear-resistant welding rod for surfacing welding. Refer to the figure on the right:



Welding of the wear-resistant layer and the common plate: mode of the welding rod used. Refer to the figure on the right:

